



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-115
Job Sheet 188732



Part No: D350-567-115

Job Qty: 3 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JAN 17 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/1/19	2/1/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	3 pcs	2/1/19	2/1/19	0.00	0.00	Packaging1-3		
120	QC	3 pcs	2/1/19	2/1/19	0.00	0.00	QC4		
130	Packaging	3 pcs	2/1/19	2/1/19	0.00	0.00	Packaging3-1		
135	DC	3 pcs	2/1/19	2/1/19	0.00	0.00	DC		
140	QC21-FG	3 Ea	2/1/19	2/1/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	12 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	27 Ea (9 ea)	90-Start up Operation	5095436
D2463-0530	1/2" Seal-53"	3 pcs (1 ea)	90-Start up Operation	5131503
D3293-1	Doubler For Interior Window For -111	3 pcs (1 ea)	90-Start up Operation	5123958
D3294-1	Bracket For Interior Window For -115	3 Ea (1 ea)	90-Start up Operation	5133544
D3295-041	Replacement Interior Window For -111	3 pcs (1 ea)	90-Start up Operation	5138610
D3296-041	Replacement Interior Door For -111	3 Ea (1 ea)	90-Start up Operation	5131109
D5420-1	Doubler Plate	3 pcs (1 ea)	90-Start up Operation	5133327
DT8439	Template	3 (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	24 Ea (8 ea)	90-Start up Operation	514533
MS20470AD4-5	Rivet, Universal Head	6 Ea (2 ea)	90-Start up Operation	5134218
MS20470AD4-6	Rivet, Universal Head	345 Ea (115 ea)	90-Start up Operation	5131194X338
MS20470AD4-7	Rivet, Universal Head	45 Ea (15 ea)	90-Start up Operation	5048900
MS21042L06	Nut	27 Ea (9 ea)	90-Start up Operation	5134222X21 507162X6
MS21062L3	Nut Plate	12 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	27 pcs (9 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	12	165	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Proc/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Proc/Store/Packaging ☐	Supplier ☐				Quality ☐
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			Quality ☐																		
Date : _____ Description: _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartero.com www.dartaerospace.com		MRB (QSI042)																			
Completed By		Lead hand / Supervisor																			
		QC / QA Coordinator																			
Root Cause <table style="width:100%;"> <tr> <td>Operator ☐</td> <td rowspan="6" style="vertical-align: top;"> Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled </td> <td rowspan="6" style="vertical-align: top;"> Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function </td> <td rowspan="6" style="vertical-align: top;"> Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up </td> <td rowspan="6" style="vertical-align: top;"> Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread </td> </tr> <tr> <td>Manufacturing Process ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> </tr> <tr> <td>Handling/Presservation ☐</td> </tr> <tr> <td>Material ☐</td> </tr> <tr> <td>Product Improvement ☐</td> </tr> <tr> <td>Process Improvement ☐</td> <td rowspan="2" style="vertical-align: top;"> Other/Details: _____ </td> </tr> <tr> <td>Human Factors ☐</td> </tr> </table>		Operator ☐	Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled	Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	Manufacturing Process ☐	Equip/Tooling ☐	Handling/Presservation ☐	Material ☐	Product Improvement ☐	Process Improvement ☐	Other/Details: _____ 	Human Factors ☐							
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AN526C632R12	27	206	0
D2463-0530	3	15	0
D3293-1	3	8	0
D3294-1	3	8	0
D3295-041	3	10	0
D3296-041	3	9	0
D5420-1	3	20	0
DT8439	3	0	0
MS20426AD3-5	24	1,459	0
MS20470AD4-5	6	2,314	0
MS20470AD4-6	345	914	0
MS20470AD4-7	45	1,475	0
MS21042L06	27	166	0
MS21062L3	12	47	0
NAS1149DN632J	27	577	0

Part Specifications

Specifications could not be found.

Plex 1/15/19 8:06 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



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Route update only ☐

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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					